

IN THE SPECIFICATION:

Please amend the Abstract as follows:

An anode can having a sufficient strength in a fixing portion of the anode can and a cathode cover of a battery as well as a manufacturing method thereof are obtained. A cylindrical anode can has a sidewall and extends along a central axis. The sidewall has an upper end portion serving as a large thickness portion having a relatively large thickness and a sidewall small thickness portion having a thickness relatively smaller than that of the upper end portion. The upper end portion is located at an end of the sidewall, and the sidewall small thickness portion refers to is a portion other than the upper end portion in the sidewall. In the sidewall, a distance (L3) between an outer circumferential surface of the upper end portion and the central axis is equal to a distance (L3) between an outer circumferential surface of the sidewall small thickness portion and the central axis. Meanwhile, a A distance (L1) between an inner circumferential surface of the upper end portion and the central axis is smaller than a the distance (L2) between an inner circumferential surface of the sidewall small thickness portion and the central axis.